

HPG program-module menus

ACQUISITION	READY TO RECEIVE	Transfer	
ENGRAVING	PARAMETERS	Number of passes = 1 to 4 Z stroke = 0,01 to 50 mm Spindle speed = 1 to 35 mm/s XY dwell = 0 to 65 s Z dwell = 0 to 99 Engraving depth = 0 to 50 mm	
	OFFSET	Logo origin in relation to logo reference	
	ORIGIN	Origin X : X origin coordinate Origin Y : Y origin coordinate	
	POSITION	Normal Centre	
	CYLINDER	Defining the origin of the plate	
		Defining the surface of the plate	
		Acquisition	
		Table left corner : back to flat engraving	
	CYCLE	Continuous engraving	
	CONFIGURATION	SERIAL CONNECTION	Speed = 150 to 38400 Bauds
Data = 5, 6, 7, 8			
Stop = 1, 1.5, 2			
Parity = NO, ODD, EVEN			
Handshake = HARD, SOFT			
PLATE		Machine : IS600, IS700 or IS800	
		Unit : MM or HPGL	
		Coefficient X Coefficient Y	
		Position 	
FUNCTIONS		Memory : Used - Available	
	Screen : Contrast = 0 to 30 Light = ON/OFF		
MEMORISATION	Save parameter modifications		

Menu default values

To return to the default values given below, press the  key in the main menu.

ACQUISITION	READY TO RECEIVE	Transfer
ENGRAVING	PARAMETERS	Number of passes = 1 Z stroke = 3 mm Spindle speed = 20mm/s XY dwell = 0 Z dwell = 0 Engraving depth = 0
	OFFSET	Logo origin in relation to logo reference
	ORIGIN	Origin X = 0 Origin Y = 0
	POSITION	Normal
	CYLINDER	Defining the origin of the plate : X=0 and Y=0 Defining the surface of the plate Acquisition Table left corner : back to flat engraving
	CYCLE	NO
	CONFIGURATION	SERIAL CONNECTION
	PLATE	Machine : IS600 Unit : HPGL (MM for JAPAN release) Coefficient X = 100 Coefficient Y = 100 Position
	FUNCTIONS	Memory : Used - Available Screen : Contrast = 10 Light = ON
	MEMORISATION	Save parameter modifications