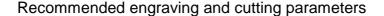


# Gravoply<sup>™</sup> Laser

#### Laser settings





We advice the following engraving and cutting parameters:

## Thickness 0.8mm - .030" products

on a LS 100 30W:

Thickness 1.3mm050" products	

on a LS 100 30W:

Thickness	1.6mm	- 1/16"
pro	ducts	

on a LS 100 EX 35W:

Text engraving		
Power	30	
Speed	90	
DPI	500	

0 "		
DPI	500	
Speed	90	
	• •	

Cutting		
Power	100	
Speed	30	

Text engraving	
Power	30
Speed	90
DPI	500

Cutting		
Power	100	
Speed	20	

Text engraving	
Power	40
Speed	90
DPI	500

Cutting	
Power	100
Speed	25

#### Notes:

## **Cutting:**

Use a clean shear to cut the material.

Don't cut in packs.

## Clamping:

The use of Gravogrip is highly recommended.

#### Other recommendations:

To reduce smokes and odours, use an exhaust device.

For the best results on text engraving, we advise a minimum engraving height of 1.5mm.

Data not contractual. This information may vary slightly depending on actual machine power. Can also be affected by the aging of the source and the quality and cleanliness of the optic lenses.